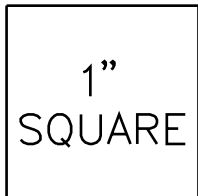
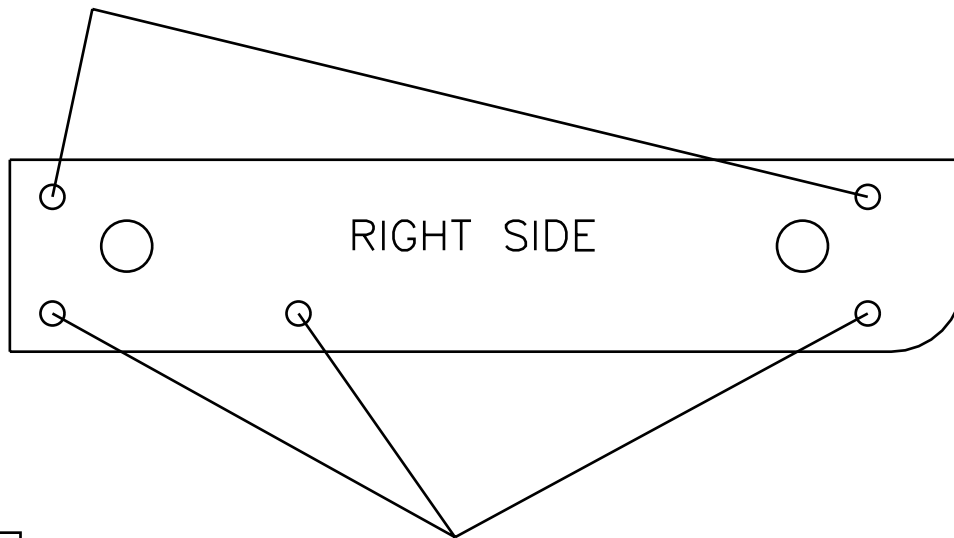


CLAMP HALF PATTERNS

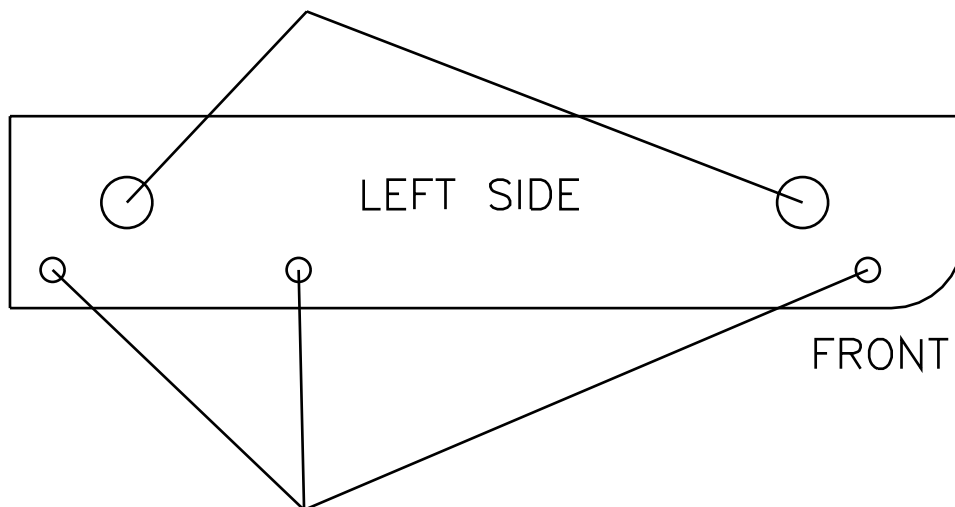
MATERIAL IS 1" BY .375" SOLID 6061 ALUMINUM BAR

2 HOLES TAPPED FOR 6-32 THREAD



3 HOLES .125" DIA. .25" DEEP

2 THRU HOLES .265625" DIA.



3 THRU HOLES .09375"
FOR 3 STEEL ROLL PINS